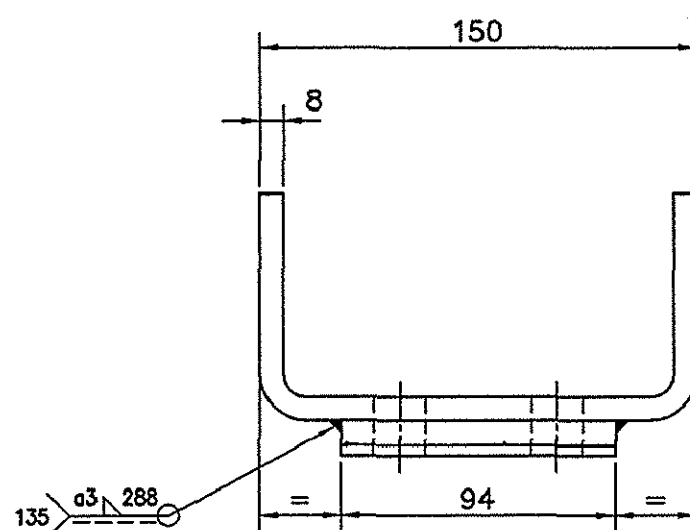
ISO VIEWNOTE

1. FOR OPEN TOLERANCES AND SURFACE FINISH VALUES REFER DRG. NO. ICF/STD-9-0-001.
2. MANUFACTURER'S NAME/LOGO, MONTH & YEAR OF MANUFACTURE (LAST TWO DIGITS) SHALL BE PUNCHED IN 5mm HEIGHT LETTERS AS SHOWN.
3. FINISHED ASSEMBLY SHALL BE THOROUGHLY CLEANED AND APPLIED WITH RED OXIDE ZINC CHROMATE PRIMER TO IS:2074 TO DFT OF MINIMUM 35 MICRONS WITH SMOOTH & MATT FINISH. MACHINED AREAS SHALL BE APPLIED WITH RUST PREVENTION OIL.
4. DRILLING OF HOLE & MACHINING OF SERRATIONS SHALL BE DONE AFTER COMPLETE WELDING.



No. OF ASSY. REQD. PER COACH		
COACH	COLS.	COL-1
# DRIVING TRAILERS OF MRVC		1

F					SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1					
						VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025					
						SYMBOL	~	▽	▽▽			▽▽▽			▽▽▽▽								
						1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227										3. SURFACE PROTECTION UNLESS OTHER— WISE SPECIFIED. REF. RD-244							
						2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM										4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
					MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE		0		6		30		120		315		1000		2000		4000	
				6				30		120		315		1000		2000		4000		8000			
REVISION	DATE	CHANGE		APP./BY			TOLERANCE		±0.1		±0.2		±0.3		±0.5		±0.8		±1.2		±2		±3

2	1	849 - 83312	FLAT
1	1	849 - 83311	BRACKET
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
PRODUCT			
MEMU 3-Phase / DMC			
APPROVED	Shivakumar H G	10.02.2020	
CHECKED	Shanthakumar V V	10.02.2020	
DRAWN	Shanthakumar V V	10.02.2020	
TRACED			
STANDARDS			
MATERIAL		SCALE	
		1:12	
MODEL		NEXT ASSEMBLY	
QTY.		REF. DRG.	
MATERIAL CODE		Wt.(Kg)	
		SHEET	
		1 OF 1	
ALT		DRG No.	
		849-83301	
BEML LIMITED		BRACKET FOR APC	
PRODUCT DESIGN		RECEIVER FIXING BKT.	
BANGALORE COMPLEX			